

**WHAT IS CLAIMED IS:**

1. An integrated circuit, comprising:

a plurality of interchangeable hard macrocells;

at least one programmable logic block;

a bus intercoupling said plurality and said at least one programmable logic block; and

a self-repair program, associated with said at least one programmable logic block, that causes said at least one programmable logic block to test at least some of said plurality and place at least a functioning one of said plurality into an operational status.

2. The circuit as recited in Claim 1 wherein said plurality numbers at least one greater than a required minimum number for operation of said integrated circuit.

3. The circuit as recited in Claim 1 wherein said self-repair program is capable of being dissociated from said at least one programmable logic block to allow said at least one programmable logic block to assume a different function in said integrated circuit.

4. The circuit as recited in Claim 1 wherein said plurality

2 are selected from the group consisting of:

3 random-access memory,

4 microprocessors,

5 digital signal processors, and

6 media access controllers.

2 5. The circuit as recited in Claim 1 wherein said self-  
3 repair program causes said at least one programmable logic block to  
test all of said plurality.

2 6. The circuit as recited in Claim 1 wherein said self-  
3 repair program causes said at least one programmable logic block to  
employ said bus to test said at least some of said plurality.

2 7. The circuit as recited in Claim 1 further comprising  
3 memory that stores a signature for subsequent use to place at least  
4 said functioning one of said plurality into said operational  
5 status, said self-repair program therefore being required only  
once.

8. A method of manufacturing integrated circuits,  
comprising:

fabricating a plurality of integrated circuits, each of said  
integrated circuits including:

a plurality of interchangeable hard macrocells,

at least one programmable logic block, and

a bus intercoupling said plurality and said at least one  
programmable logic block;

loading a self-repair program into said at least one  
programmable logic block to cause said at least one programmable  
logic block to test at least some of said plurality and place at  
least a functioning one of said plurality into an operational  
status; and

employing said self-repair program to grade said plurality of  
integrated circuits based on a degree of fault-tolerance.

9. The circuit as recited in Claim 8 wherein said plurality  
numbers at least one greater than a required minimum number for  
operation of said integrated circuit.

10. The circuit as recited in Claim 8 wherein said self-  
repair program is capable of being dissociated from said at least  
one programmable logic block to allow said at least one  
programmable logic block to assume a different function in said

5 integrated circuit.

11. The circuit as recited in Claim 8 wherein said plurality  
2 are selected from the group consisting of:  
3 random-access memory,  
4 microprocessors,  
5 digital signal processors, and  
6 media access controllers.

12. The circuit as recited in Claim 8 wherein said self-  
2 repair program causes said at least one programmable logic block to  
3 test all of said plurality.

13. The circuit as recited in Claim 8 wherein said self-  
2 repair program causes said at least one programmable logic block to  
3 employ said bus to test said at least some of said plurality.

14. The circuit as recited in Claim 8 further comprising  
2 providing a memory that stores a signature for subsequent use to  
3 place at least said functioning one of said plurality into said  
4 operational status, said self-repair program therefore being  
5 required only once for each of said plurality of integrated  
6 circuits.

15. A method of operating an integrated circuit, comprising:  
2 applying power to a plurality of interchangeable hard  
3 macrocells, at least one programmable logic block and a bus,  
4 intercoupling said plurality and said at least one programmable  
5 logic block, that comprise said integrated circuit; and  
6 initiating a self-repair program, associated with said at  
7 least one programmable logic block, that causes said at least one  
8 programmable logic block to test at least some of said plurality  
9 and place at least a functioning one of said plurality into an  
10 operational status.

16. The method as recited in Claim 15 wherein said plurality  
2 numbers at least one greater than a required minimum number for  
3 operation of said integrated circuit.

17. The method as recited in Claim 15 further comprising  
2 subsequently dissociating said self-repair program from said at  
3 least one programmable logic block to allow said at least one  
4 programmable logic block to assume a different function in said  
5 integrated circuit.

18. The method as recited in Claim 15 wherein said plurality  
2 are selected from the group consisting of:  
3 random-access memory,

microprocessors,  
digital signal processors, and  
media access controllers.

19. The method as recited in Claim 15 wherein said initiating  
comprises causing said at least one programmable logic block to  
test all of said plurality.

20. The method as recited in Claim 15 wherein said initiating  
comprises causing said at least one programmable logic block to  
employ said bus to test said at least some of said plurality.

21. The method as recited in Claim 15 further comprising:  
storing data into memory; and  
retrieving said data subsequently to place at least said  
functioning one of said plurality into said operational status,  
said initiating being carried out only once.